



# RIPON SELECT FOODS LTD.

## Food Ingredient Manufacturers

Dallamires Way North, Ripon, N. Yorkshire HG4 1TL  
Tel: +44 (0)1765 601711 Fax +44 (0)1765 607481  
email: ingredients@rsf.co.uk website: <http://www.rsf.co.uk>

### PRODUCT SPECIFICATION

PRODUCT: Crumb 72

PRODUCT CODE: C/CR72/20

DECLARATION: As Ingredients

DESCRIPTION: A dried orange breadcrumb with characteristic baked cereal flavour.

ALLERGENS: Gluten

INGREDIENTS: WHEAT Flour (Calcium Carbonate, Niacin, Iron, Folic Acid, Thiamin)  
Water  
Salt (contains E535 anticaking agent)  
Yeast  
Colour: Paprika (E160c)

| COOL: | Ingredient                           | Proc.Aid? | Countries                               |
|-------|--------------------------------------|-----------|---|
|       | <b>Wheat Flour</b>                   |           | Germany, Denmark, France, Great Britain |
|       | Calcium Carbonate                    |           | France                                  |
|       | Niacin                               |           | China                                   |
|       | Iron..                               |           | India                                   |
|       | Folic Acid                           |           | Switzerland                             |
|       | Thiamin                              |           | China                                   |
|       | <b>Water</b>                         |           | United Kingdom                          |
|       | <b>Salt</b>                          |           | Netherlands, United Kingdom             |
|       | Sodium Ferrocyanide                  | Y         | China                                   |
|       | <b>Yeast</b>                         |           | United Kingdom                          |
|       | <b>Colour: Paprika Extract E160c</b> |           | United Kingdom                          |
|       | Polysorbate 80                       | Y         | India                                   |
|       | Paprika Oleoresin                    |           | India                                   |
|       | Paprika Extract-                     | Y         | India                                   |
|       | Glycerine                            | Y         | Netherlands                             |
|       | Mono-Propylene Glycol                | Y         | Germany, Spain, Netherlands             |
|       | Mixed Tocopherols                    | Y         | Belgium                                 |
|       | Rosemary Extract                     |           | Belgium                                 |
|       | Capsicum                             |           | India                                   |

| TYPICAL ANALYSIS: |                |              |
|-------------------|----------------|--------------|
|                   | Moisture       | 10% maximum  |
|                   | Salt           | 2% maximum   |
|                   | Protein        | 10-13%       |
|                   | Fat            | 0.5-2.0%     |
|                   | of which sats  | 0.1-0.4%     |
|                   | Ash            | 1.0-3.0%     |
|                   | Carbohydrate   | 75-85%       |
|                   | of which sugar | 5.4-6.1%     |
|                   | Energy/100g    | 1507-1591kJ  |
|                   | Cals/100g      | 360-380kCals |
|                   | Dietary Fibre  | 4.0%         |
|                   | Added Sugar    | nil          |

USAGE: As required



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|                                  |     |             |
|----------------------------------|-----|-------------|
| PARTICLE SIZE:<br>(BS410 SIEVES) | R10 | 10% maximum |
|                                  | R22 | 60-70%      |
|                                  | R60 | 20-30%      |
|                                  | T60 | 10% maximum |

|                             |                        |                  |
|-----------------------------|------------------------|------------------|
| TYPICAL<br>MICROBIOLOGICAL: | Total Viable Countline | 10,000 cfu/g max |
|                             | Yeast and Moulds       | 1000 cfu/g max   |
|                             | Coliforms              | 10 cfu/g max     |
|                             | E. Coli                | absent in 1g     |
|                             | Salmonella             | absent in 25g    |

CONFORMITY: All products shall match previously accepted samples for flavour and appearance. Although all efforts have been made to ensure product is free from foreign materials, 3 carbonised particles per 100g may remain.

METAL DETECTION: 3.5mm ferrous  
4.0mm non-ferrous  
5.0mm stainless steel

PACKAGING & LABELLING: 20kg FFS polythene sack with product code, unique production number, allergen status, bar code and best before date. Each pallet is shrouded with polythene film and has a cardboard sheet to the pallet bottom. Each pallet is labelled with a unique pallet number, bar code, product code, allergen status and best before date.

STORAGE: Cool dry and hygienic. Rapidly becomes mouldy when wet.

SHELF LIFE: Best before 2 years from date of manufacture.

WARRANTY: The goods are guaranteed to be, upon delivery to the Customer, in accordance with contractual specification and in accordance with all legislation currently in force in the United Kingdom.

Please contact us if there is any issue with this specification.  
If we do not hear from you within 14 days, we will assume your acceptance.

GENERAL COMMENTS: Manufactured in GB.  
The colour used is a natural dye and over a period of time will fade and become uneven, it is therefore recommended that this product is used



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## PRODUCT SPECIFICATION

within 6 months of manufacture.

Issue: 7

By: Wade.Mcdouga

Date: 15/Sep/25

Signed: *Wade McDougall*  
Technical Manager