

Section 1

PRODUCT INFORMATION DOCUMENT

WARRANTY

The intellectual property applied in the development of this product is the sole property of Middleton Food Products, and as such, this specification may not be disclosed to a third party without the prior written agreement from the Technical Department of Middleton Food Products.

This product conforms to existing UK/EU regulations and codes of practice. Where stated, Middleton Food Products will try to maintain suppliers and country of origins for the raw materials used in the formulations, however, we reserve the right to change suppliers and the source to meet the demands of quality, price and availability in order to maintain continuity of supply to our customers. This specification was correct at the time of publishing.

Product Information Documents are always available from Middleton Food Products upon request.

Should no feedback be provided to Middleton Food Products within 5 working days, customer acceptance of this PID will be assumed.

1. PRODUCT DESCRIPTION

1.1 Product Code: MG004 MG004T

1.2 Erudus Code: MG004: 16a9c471eac34b229beb586f52748c5d
MG004T: 880465af6f744013951b5a221a8b26ef

1.3 Customer Code: *(Where applicable)*

1.4 EORI code: GB559389088000

1.5 Commodity Code: *(Where applicable)*

1.6 Meursing Code: 7007

1.7 Product Description: An intense combination of aromatic spices with a sweet spicy tomato flavour, finished with a distinct chilli kick.

1.8 Colour/Appearance: Orange powder with visual Red Pepper, Herbs & Chilli Flakes

1.9 Texture: Powder

1.10 Flavour: Hot & Spicy flavour profile

1.11 Product Attributes

Acceptable Levels

Performance / Organoleptic

Acceptable
Control Standard

2.0 Product Ingredients

2.1 The following gives the UK Ingredient declaration for inclusion in customers finished product "Ingredient Listing":

Ingredients: Sugar, Salt, Dextrose, Maize Starch, Tomato Powder, Ground Paprika, Chilli Powder, Flavour (Hydrolyzed Vegetable Protein (**SOYA**, Maize, Colour (E150d), Salt, Maltodextrin, Flavour Enhancer (E621)), Garlic Powder, Dried Minced Red Pepper, Modified Maize Starch, Onion Powder, Flavour Enhancer (E621), Ground Coriander, Ground Cumin, Dried Rubbed Parsley, Natural Colour (Beetroot Extract), Paprika Extract, Dried Oregano, Thickener (Guar Gum), Crushed Chillies, Smoke Flavour, Anti Caking Agent (Silicon Dioxide), Colour (Carmine), Natural Flavouring (Capsicum Extract, Rapeseed Oil).

Allergy Advice
 For Allergy Advice, including cereals containing Gluten, please see ingredients in '**bold**' and UPPERCASE in the Ingredient Listing above.

May Contain: Wheat, Milk, Celery, Mustard, Barley, Sulphites

3.0 NUTRITIONAL INFORMATION

Nutritional Information	Per 100g as sold
Energy kj	1373
Energy kcal	324
Fat (g)	2.7
Of which saturates (g)	0.3
Carbohydrate (g)	71
Of which sugars (g)	51.4
Protein (g)	4.2
Salt (g)	16.0

Approx 25 x 100g portions as sold per 2.5kg tub

Approx 100 x 100g portions as sold per 10kg tub

4.0 ALLERGEN INFORMATION

	Present in Formulation	Present on Line	Present on Site	Risk of Cross Contamination
Cereals containing Gluten (Wheat, Rye, Barley, Spelt, Oats, Kamut or their hybrid strains) and products thereof	No	Yes	Yes	Yes – may contain
Wheat and products thereof	No	Yes	Yes	Yes – may contain
Rye and products thereof	No	No	No	No
Barley and products thereof	No	Yes	Yes	Yes – may contain
Spelt and products thereof	No	No	No	No
Oats and products thereof	No	No	Yes	No
Kamut and products thereof	No	No	No	No
Crustaceans and products thereof	No	No	No	No
Molluscs and products thereof	No	No	No	No
Eggs and products thereof	No	No	Yes	No
Fish and products thereof	No	No	No	No
Peanuts and products thereof	No	No	No	No
Soybeans and products thereof	Yes	Yes	Yes	Present in product
Milk and Milk products thereof (including Lactose)	No	Yes	Yes	Yes – may contain
Nuts (Almonds, Hazelnut, walnut, Cashew, Pecan Nut, Brazil Nut, Pistachio Nut, Macadamia Nut and Queensland Nut) and products thereof	No	No	No	No
Celery and products thereof	No	Yes	Yes	Yes – may contain
Mustard and products thereof	No	Yes	Yes	Yes – may contain
Sesame Seeds and products thereof	No	No	No	No
Lupin and products thereof	No	No	No	No
Sulphur Dioxide and Sulphites (E220-E228) at concentrates of more than 10 mg/kg or 10 mg/litre expressed as SO ₂	No	Yes	Yes	Yes – may contain
GM Labelling Required	No			
Suitable for Vegetarians	No			
Suitable for Vegans	No			
Suitable for Coeliacs	No			

For any products containing Palm Oil: Middleton Food Products use RSPO certified Palm oils, Certificate number BMT-RSPO-17747 Supply chain model – mass balance.

In accordance with regulation (EU) NO 1169 / 2011 Annex II; wheat-based glucose syrups, including dextrose, are exempt from allergen labelling.

This product complies with Commission Regulation (EU) No 231/2012 of 9 March 2012 laying down specifications for food additives listed in Annexes II and III to Regulation (EC) No 1333/2008 of the European Parliament and of the Council.

4.1 SUPPLEMENTARY DATA

	CONTAINS:
Animal products (other than those listed above) and products thereof	No
Maize and products thereof	Yes
Colours – non natural	No
Colours – natural	Yes
Flavours – non natural	No
Flavours – natural	Yes
GM Materials	No

5. STORAGE CONDITIONS AND SHELF LIFE

5.1 UNOPENED

Pack Code:	Pack Size:	Shelf Life:	
MG004	8 x 2.5kg	Total (sealed)	24 Months from Date of Manufacture. Clearly marked with “ Best Before ” date.
MG004T	10kg		
Storage Conditions: Store in a cool, dry place.			

5.2 OPENED

Shelf Life	1 month from the date of opening, re seal tightly
Storage Conditions:	Store in clean and dry conditions (<20 °C)

5.3 RECOMMENDED MAKE UP INSTRUCTIONS/USE

How to use Middleton Glaze:

For the best results add 100g of Middleton Glaze to 1kg of your chosen raw meat or poultry (or 10% of the weight of your meat).

1. Place the meat or poultry in a large bag or bowl.
2. Add the glaze (see above for quantity) into the bag. Tumble and shake until the meat is evenly coated.
3. Leave the coated product to develop into a tasty rich sauce.
4. Garnish and display, to be cooked as required.

Cook thoroughly before consumption.

6. FOOD SAFETY DATA

6.1 MICROBIOLOGICAL (TYPICAL)

****PLEASE NOTE PRODUCTS ARE TESTED AT THE END OF SHELF LIFE NOT BEFORE RELEASE UNLESS AGREED AS PART OF THE CONTRACT OF SALE ** NOT A READY TO EAT PRODUCT.**

Test	Standard
Salmonella	Not detected in 25g
Mould Target	<100 out of spec at >100000 cfu/g
Yeast Target	<100 out of spec at >100000 cfu/g
Staphylococcus Aureus	<100 out of spec at >1000 cfu/g
Bacillus Cereus	<100 out of a spec at >10000 cfu/g
Enterobacteriaceae	<100 out of a spec at >10000 cfu/g
Escherichia coli	Not Detected in 25g
Clostridium Perfringens	<100 out of spec at >1000 cfu/g

7. EXPOSURE CONTROLS/PERSONAL PROTECTION

7.1 GENERAL PRECAUTIONS

Handle in accordance with good occupational hygiene and safety practices. Avoid contact with skin and eyes. Avoid contact with skin and eyes. Avoid unnecessary breathing in of dust. Reduce exposure to dust (see Section 7, Handling and storage).

Segregate dusty processes to prevent exposure of employees not involved in handling dusty ingredients.

Change work practices to minimise the generation of airborne dust, for instance:

- Improve care and attention to the prevention of spillages, especially around roll and pastry plants, sieves and mixers;
- Avoid damage to packaging to prevent leaks.
- Minimise the creation of airborne dust when folding/disposing of empty bags – eg: roll bag up from the bottom whilst tipping.
- Minimise the use of compressed air lines for cleaning. When an air jet is unavoidable, a combined air jet/vacuum device should be used.
- Use vacuum cleaners for general cleaning. When shovels have to be used for larger volumes respiratory protective equipment should be worn. Brushing should be eliminated.

7.2 VENTILATION

In accordance with LEV requirements as defined in COSHH 2002 (as amended) legislation.

7.3 RESPIRATORY PROTECTION

Respirators with a P3 filter.

7.4 EYE PROTECTION

Safety goggles as required.

7.5 SKIN PROTECTION

Standard protective clothing (including gloves) and appropriate skin protection if required.

8. PHYSICAL AND CHEMICAL PROPERTIES

8.1 FORM

Powder

8.2 COLOUR

Refer to section 1 of main document

8.3 ODOUR

Free from off odours, as previous standard

8.4 FLAMMABILITY

Product is combustible but does not constitute a particular fire hazard

9. STABILITY & REACTIVITY

This product is stable under normal conditions of use.

9.1	Conditions to avoid	None
9.2	Materials to avoid	None
9.3	Hazardous decomposition products	None

10. TOXICOLOGICAL INFORMATION

10.1	Inhalation	Allergies of the respiratory system may occur. Repeated exposure may cause sensitisation. Irritation of the respiratory system may occur
10.2	Eye Irritation	Contact with eyes may cause irritation
10.3	Skin Irritation	Prolonged and/or frequent contact may cause irritation and dermatitis
10.4	Ingestion	May cause adverse reaction when ingested by people who are allergic to wheat based products

11. ECOLOGICAL INFORMATION

The product should be disposed of responsibly

12. DISPOSAL CONDITIONS

Product not believed to be dangerous to the environment and so no special disposal method is required. However, the method of disposal should be in accordance with current local authority regulations.

13. TRANSPORT INFORMATION

13.1	Road	<i>Third party haulier</i>
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14. REGULATORY INFORMATION

Not classified as dangerous.

15. OTHER INFORMATION

Under the 2002 COSHH regulations (as amended) you are reminded that the user is under legal obligation to carry out a suitable and sufficient assessment as to the risks to health which this material may present under its actual conditions of use.

16. PRODUCT IMAGE/LABELLING

2.5kg Tub:

Front Label:

Back Label:

Pack Shot:


10kg Tub:

Front Label:



Pack Shot:



Back Label:

Middleton Glaze

Hot & Spicy Glaze

How to use Middleton Glaze:

For the best results add 100g of Middleton Glaze to 1kg of your chosen raw meat or poultry (or 10% of the weight of your meat).

- 1  Place the meat or poultry in a large bag or bowl.
- 2  Add the Glaze (see above for quantity guidance) into the bag. Tumble and shake until the meat is evenly coated.
- 3  Leave the coated product to develop into a tasty rich sauce.
15 MINUTES
- 4  Garnish and display, to be cooked as required.

Cook thoroughly before consumption.
Middleton Food Products - UK Address
655 Willenhall Road, Willenhall, West Midlands, WV13 3LH
Tel: 01902 608122 www.middletonfoods.com
Middleton Food Products - NI / EU Address
142a Saintfield Rd, Lisburn, NI, BT27 6UH

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Best Before: see side of tub.

Hot & Spicy Glaze

An intense combination of aromatic spices with a sweet spicy tomato flavour, finished with a distinct chilli kick.

Ingredients
Sugar, Salt, Dextrose, Maize Starch, Tomato Powder, Ground Paprika, Chilli Powder, Flavour (Hydrolyzed Vegetable Protein (SOYA, Maize, Colour (E150d)), Salt, Maltodextrin, Flavour Enhancer (E621)), Garlic Powder, Dried Minced Red Pepper, Modified Maize Starch, Onion Powder, Flavour Enhancer (E621), Ground Coriander, Ground Cumin, Dried Rubbed Parsley, Natural Colour (Beetroot Extract), Paprika Extract, Dried Oregano, Thickener (Guar Gum), Crushed Chilies, Smoke Flavour, Anti Caking Agent (Silicon Dioxide), Colour (Carmine), Natural Flavouring (Capsicum Extract, Rapeseed Oil).

Nutritional Information	
Typical values	per 100g as sold
Energy kJ	1373
Energy kcal	324
Fat (g)	2.7
Of which saturates (g)	0.3
Carbohydrate (g)	71
Of which sugar (g)	51.4
Protein (g)	4.2
Salt (g)	16.0

For Allergens see ingredients in 'Bold' / UPPERCASE.
May Contain: **Wheat, Milk, Celery, Mustard, Barley, Sulphites.**

Storage Instructions
Store in a cool dry place away from direct sunlight and strong odours.
Approx 100 x 100g portions as sold per 10kg tub



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10kg e

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The information contained throughout the document was correct at the time of publishing

MSDS – Material Safety Data Sheet

Section 2

1. PRODUCT AND COMPANY IDENTIFICATION		
1.1	Product Name:	Middleton Hot & Spicy Glaze
1.2	Product Code:	MG004 MG004T
1.3	Description:	An intense combination of aromatic spices with a sweet spicy tomato flavour, finished with a distinct chilli kick.
1.4	Manufacturers Name, Address & Tel No:	Middleton Food Products, 655 Willenhall Road, Willenhall, WV13 3LH 01902 608122

2. COMPOSITION/INFORMATION ON INGREDIENTS		
2.1	Contains:	See section 2 of main document

3. HAZARD IDENTIFICATION		
<p>Contains substances, which may cause contact sterilisation, allergic or irritant response. It may also cause irritation of the respiratory tract, eg: rhinitis. Prolonged skin contact may cause dermatitis and/or minor irritation. The product is combustible and when handling fine powdered products there is a risk of dust explosions.</p>		

4. FIRST AID MEASURES		
4.1	Inhalation:	Remove from exposure and into the fresh air. If symptoms of irritation or sensitisation occur (shortness of breath, wheezing or laboured coughing) seek medical attention.
4.2	Ingestion:	Not applicable.
4.3	Skin Contact:	Wash off with soapy water. If skin irritation develops seek medical advice.
4.4	Eye Contact:	Rinse immediately with plenty of water. If irritation persists, seek medical advice.

5. FIRE/EXPLOSION HAZARD		
If concentrations of dust form, there is a risk of explosion. Under certain conditions dust clouds can ignite.		
5.1	Suitable fire extinguishing media:	Water, Foam, Dry Chemical, Carbon Dioxide
5.2	Protection against fire:	Good housekeeping to avoid the accumulation of dust. High concentrations of dust are potentially explosive. Avoid ignition sources.

6. ACCIDENTAL RELEASE MEASURES		
6.1	Methods of cleaning/absorption:	Clean up by dustless means, for instance, by a vacuum equipped with a high efficiency filter. Avoid brushing, sweeping or air hoses. Dilute remainder with plenty of water. Never use a high pressure water jet.
6.2	Personal precautions:	See section 8. Exposure controls/personal protection
6.3	Environmental precautions:	The method of disposal should be in accordance with current local authority regulations.

7. HANDLING AND STORAGE		
7.1	Handling:	Avoid dust formation and keep the working area free from accumulated dust and ignition sources. Use engineering controls to minimise dust emission. Local Exhaust Ventilation (LEV) or enclosure of processes should be used where possible.
7.2	Storage:	Store in original packaging. Keep cool and dry and ensure product is stored in accordance with Food Safety Act.

8. PACKAGING		
8.1	Packaging Pack Size:	8 x 2.5kg / 10kg
PRIMARY PACKAGING: 2.5kg Tub		
P410 Blue Tinted MDPE Bags / Glaze 4L 2.5kg / Tub liner		Weights: <i>Liner: 5.8g</i> <i>Tub: 117g / Lid: 26g</i>
P970 / P971 4.0L Rigid plastic polypropylene food grade container with lid.		
SECONDARY PACKAGING: 2.5kg Tub		
8 x 2.5kg Cardboard Box P202 Board Grade: 150g Kraft Outer Liner / 100g BC Flute / 150g Kraft Inner Liner		Weights: <i>839g</i>
8.2	Sealing:	Tamper Evident
8.3	Dimensions of Unit:	PRIMARY PACKAGING:
	<i>(Length x Width x Height)</i>	Liner: 15" (380mm) x 18" (457mm) Tub: 181 x 181 x 172mm
		SECONDARY PACKAGING:
		385 x 385 x 355mm

PRIMARY PACKAGING: 10kg Tub		
P411 Blue Tinted MDPE Bags / Glaze 15L Bucket liner		Weights: <i>Liner: 37.5g</i> <i>Tub: 450g (+ 35g for plastic handle)</i>
P408S / P408L 17L Rigid plastic square polypropylene food grade container with lid.		
SECONDARY PACKAGING: 10kg Tub		
N/a		Weights: <i>N/a</i>
8.2	Sealing:	Tamper Evident
8.3	Dimensions of Unit:	PRIMARY PACKAGING:
	<i>(Length x Width x Height)</i>	Liner: 22" (560mm) X 26" (660mm) Tub: 312 x 267 x 267mm
		SECONDARY PACKAGING:
		N/a



PRODUCT NAME: Middleton Hot & Spicy Glaze

Finished Product Code: MG004 MG004T

R & D Project Code: G0791

Pack Size: 8 x 2.5kg / 10kg

Date: February 2025

Version: 18

8.4	<u>Pallet Configuration:</u>		
2.5kg Tub			
	Units per outer case:	8 x 2.5kg	Layers per pallet: 4
	Cases/sacks per layer:	6	Total cases/sacks per pallet: 24
10kg Tub			
	Units per outer case:	1 x 10kg	Layers per pallet: 5
	Cases/sacks per layer:	16	Total cases/sacks per pallet: 80
8.5	<u>Labelling</u>		
	Each sack is labelled with Product Name, Product Code, Product Weight (minimum Weight), Best Before Date (DD/MM/YY) and 5 digit Julian Code <i>(please see below)</i>		
		Explanation of Julian Batch Coding: BEST BEFORE: JUNE 2024 DAY CODE 23170 BATCH CODE 1 PACKING LINE 15 Day Code '23' Indicates the Year of Manufacture E.g. 2023. '170' Indicates the day of the year E.g. 19 th June 2023. Batch Code '1' E.g. The first batch of product produced that day on Packing Line '15'	
8.6	<u>Barcoding:</u>	<u>INNER BARCODE:</u>	<u>OUTER BARCODE:</u>
	8 x 2.5kg Case	5028081004279	5028081006143
	10kg Tub	5028081005023	N/a



PRODUCT NAME: Middleton Hot & Spicy Glaze

Finished Product Code: MG004 MG004T

R & D Project Code: G0791

Pack Size: 8 x 2.5kg / 10kg

Date: February 2025

Version: 18

Ingredient	Source	Is This Ingredient Heat Treated? Yes / No Details	Additive Processing Aid (E numbers)	Country of Origin	Declarable Yes /No	% Banding
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PRODUCT NAME: Middleton Hot & Spicy Glaze

Finished Product Code: MG004 MG004T

R & D Project Code: G0791

Pack Size: 8 x 2.5kg / 10kg

Date: February 2025

Version: 18

Specification Version Number	Date	Reason for Amend	Amended by (for Admin)	Authorised by (for Technical)
8.0	04.09.2019	<ul style="list-style-type: none"> New Format Not suitable for Vegetarians (Carmine) 4.1	AB	AH
9.0	20.02.2020	Updated Back Label (Ref: Remove Nut Statement)	AB	AH
10.0	30.03.2021	Label updated to include EU/NI address EORI Code Added RSPO certification number added, section 4.0	AB	AH
11.0	22.04.2021	Additional statemen: This product complies with Commission Regulation (EU) No 231/2012 of 9 March 2012 laying down specifications for food additives listed in Annexes II and III to Regulation (EC) No 1333/2008 of the European Parliament and of the Council.	AB	MAB
12.0	07.10.2021	Erudus Code Added to Spec	AB	MAB
13.0	21.10.2021	General label review AW 09.06.2021	AB	AH
14.0	04.05.2022	Box label added 20.04.2022	AB	MAB
15.0	14.06.2022	Updated supplier ref Country of Origin	AB	MAB
16.0	14.07.2022	New generic back labels ref: Cooking statement MG 14.06.22	AB	MAB
17.0	10.11.2022	Average weight mark added to box labels & picture added	AB	AH
18.0	20.02.2025	General update to spec	AB	AW

No changes to be made to this specification or the product without prior notification to Middleton Food Products Ltd

Please sign and return the slip below by way of your approval of this specification, otherwise Middleton Food Products Ltd will assume this specification suits your requirements of both legality and quality.

NAME: MAGGIE GIBBS

POSITION: Technical Manager

SIGNATURE:

DATE: 20th February 2025

COMPANY:

ADDRESS:

NAME:

POSITION:

SIGNATURE:

DATE: